

Work Order ID 108303

108303

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Thursday, October 17, 2013 11:30:53 AM

Item ID: D350-689-031

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Armrest/Control Guard

Start Date: 10/16/2013 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 10/17/2013 Req'd Qty: 1.00 *1*

Customer: c5sta01

Reference: RMA RA111631 - RETURN

Approvals: Process Plan: MF

Date: 13-10-17 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

DSI 9619

B✓

100

0.00

100

QC

Quality Control

Memo

CHG001

0.00

DAS

16

INSPECT RA111631 X 1 B99401

→ 9-89 13/10/11

MF

KIT IS GOOD
MISSING A FEW ITEMS:
AN4-4A X 1
AN4-10A X 1
AN4-17A X 1
AN970-4 X 1

ADD TO KIT TO COMPLETE
ADD NEW PAPERWORK
ID AND STOCK UNDER NEW BATCH NUMBER

108303

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N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 10/16/2013 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 10/17/2013 **Req'd Qty:** 1.00 *** 1 ***

Customer: c5sta01

Reference: RMA RA111631

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

**Insp.
Stamp**

0.00

110

0.00

Packaging

Memo

Packaging

PICK

AN4-4A X 1 B _____
AN4-10A X 1 B _____
AN4-17A X 1 B _____
AN970-4 X 1 B _____

DAS
27
9-89

QC4- 100% Inspect kits for completeness

0.00

120

0.00

QC

Memo

Quality Control

Identify as per dwg & Stock Location: 04U

0.00

130

0.00

Packaging

Memo

Packaging

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Item ID: D350-689-031

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Armrest/Control Guard

Start Date: 10/16/2013 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 10/17/2013 Req'd Qty: 1.00 *1*

Customer: c5sta01

Reference: RMA RA111631

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

CHG001

10/13/23 -

10-22

Picklist Print

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Work Order ID: 108303

Parent Item: D350-689-031

Parent Item Name: Armrest/Control Guard

Start Date: 10/16/2013

Required Date: 10/17/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 12.07.06 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-10A BOLT		Purchased	No				Each	84.0000		1		32 9-89	
DAS 27 9-89				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST355		30							
				M126105		30							
				ST356		54							
				122800		4							
				M127070		50							
AN4-17A Bolt		Purchased	No				Each	316.0000		1		32 9-89	
DAS 27 9-89				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST357		1							
				122416		1							
				ST515		12							
				124092		12							
				ST517		303							
				M124858		3							
				M126105		300							
AN4-1A BOLT		Purchased	No				Each	142.0000		1		32 9-89	
DAS 27 9-89				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				FP001		8							
				114615		6							
				120187		2							
				ST355		134							
				M125709		134							

M126105

M124858

M125709

13/11/21 (1)

Picklist Print

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Work Order ID: 108303

Parent Item: D350-689-031

Parent Item Name: Armrest/Control Guard

Start Date: 10/16/2013

Required Date: 10/17/2013

Start Qty: 1.00

Required Qty: 1.00

AN970-4

Purchased

No

Each

348.0000

1

DAS
32
9-89

Washer

Location

Loc Qty

Loc Code

ST343

45

112933

2

120644

7

124101

4

m125750

32

st510

53

125098

53

ST551

250

m126180

250

Each

0.0000

D350-689-031

Manufactured

No

Armrest/Control Guard

DAS
27
9-89

DAS
27
9-89

1X 99401
ms
13-10-17

13/10/12 10

M125750

RA 111631 D350-689-031

B99401

108303

Received @ Dart Oct 9th, 2013
Inspected @ Dart Oct 11th, 2013

CUSTOMER: 5 STAR GRAND CANYON
HELICOPTER TOURS
CUSTOMER CONTACT: JOHN POWER
SHIPPED FROM: BOULDER CITY NV, USA

Instructions for RA 111631 D350-689-031 B99401

- Kit is not complete
- Missing hardware as follows
 - AN4-4A qty x1
 - AN4-10A qty x1
 - AN4-17A qty x1
 - AN970-4 qty x1
- All Dart "D" are in kit
- Productions call either stock "D" parts under original B#'s or add missing parts to new kit
- New kit will need new labels and paper work

Time Estimate = 2 HOURS

Departments Required: Packaging

Pictures Attached = N/A

QTY INSPECTED = x1 D350-689-031 B99401

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**

REFERENCE ONLY

Ref only

DAS
27
9-89

PARTS LIST:

QTY -011	QTY -013	QTY -021	QTY -023	QTY -031	QTY -041	QTY -043	PART NUMBER	DESCRIPTION
X							D350-689-011	DUAL HIGH BACK SEAT INSTL, LH
1	X						D350-689-013	FLOOR PROVISIONS KIT
		X					D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH (REF DSI 9419)
		1	X				D350-689-023	ENERGY ATTENUATING FLOOR PROVISION KIT (REF DSI 9419)
				(X)			D350-689-031	ARMREST/CONTROL GUARD KIT
1					X		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
		1				X	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY (REF DSI 9419)
				1			D3021-043	TUBE ASSEMBLY
				1			D4666-041	ARMREST ASSEMBLY
				1			D4671-1	ARMREST CUSHION
				1			AN4-4A	BOLT
				1			AN4-10A	BOLT
				1			AN4-17A	BOLT
				1			AN970-4	WASHER
				2			MS21042L4	NUT
				4			NAS1149F0432P	WASHER

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 12.07.11
CERT. NO.: SH02-33
ISSUE NO.: 1

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. B
DRAWN	AJS		SHEET 2 OF 5
CHECKED	<i>[Signature]</i>	DRAWING NO. DSI 9619	SCALE NTS
MFG. APPR.	N/A	TITLE ARMREST/CONTROL GUARD KIT	
APPROVED	<i>[Signature]</i>	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
DE APPR.	<i>[Signature]</i>	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	12.07.11		